

5098476



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D3245-041
Job Sheet 181095



Part No: D3245-041

Job Qty: 5 ea

Part Name: Access Panel Assembly LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 7/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Stores/Pkg-2		Dk 18-8-1 DAS 8 AUG 02 2018 21 AUG 02 2018
100	Packaging	5 pcs	7/30/18	7/30/18	0.00	0.00	Packaging1-3		
110	Small Fab	5 pcs	7/30/18	7/30/18	0.00	1.38	Small Fab-3		
120	QC	5 pcs	7/30/18	7/30/18	0.00	0.00	QC5		
130	Packaging	5 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1	57488	
140	QC21-SA	5 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 110 - Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, Descriptions: be careful when countersinking...mat'l very thin

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2350-18-C3Y	Rigid Receptacle	40 pcs (8 ea)	90-Start up Operation	5097617
D3245-1	Panel	5 Ea (1 ea)	90-Start up Operation	5046855
D3245-5	Door	5 Ea (1 ea)	90-Start up Operation	5047662-2x
MS20427M3-3	Rivet	80 Ea (16 ea)	90-Start up Operation	PM136711-4
MS20615M3-3	Rivet	45 Ea (9 ea)	90-Start up Operation	FM132623

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2350-18-C3Y	40	150	0
	D3245-1	5	6	0
	D3245-5	5	17	0
	MS20427M3-3	80	763	0
	MS20615M3-3	45	159	0

Part Specifications

Specifications could not be found.